



CASTALY INDUSTRIES CORP.

637 VINELAND AVE. LA PUENTE, CA 91746

TEL: 626-968-6330 FAX: 626-968-6333

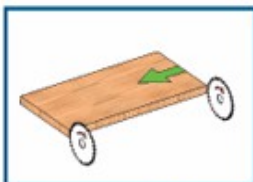
Mail: info@castalymachine.com WebSite: www.lobomachine.com

AUTOMATIC EDGE BANDER

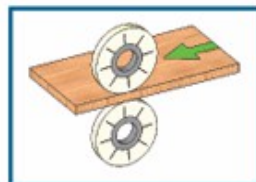
EB-M 5U	EB-M 5	EB-M 6	EB-M 6PM	EB-M 7PM	EB- M8 PMCR	Equip with
			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Pre-Mill
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Auto Strip & Coil Feed
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	3 mm Guillotine
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Hot Melt Glue Pot
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Front & Back End Trim
		<input type="radio"/>		<input type="radio"/>	<input type="radio"/>	Top & Bottom Rough Trim
M	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	To & Bottom Fine Trim
					<input type="radio"/>	Conner Rounding /Tracing
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Scraping
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Buffing



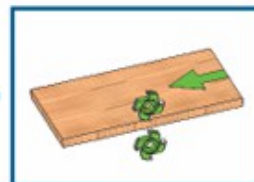
**EB-M4U Auto Edge
Bander \$8,990.00**
Manual End Trimming



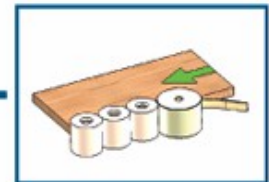
End trimming (Manual)



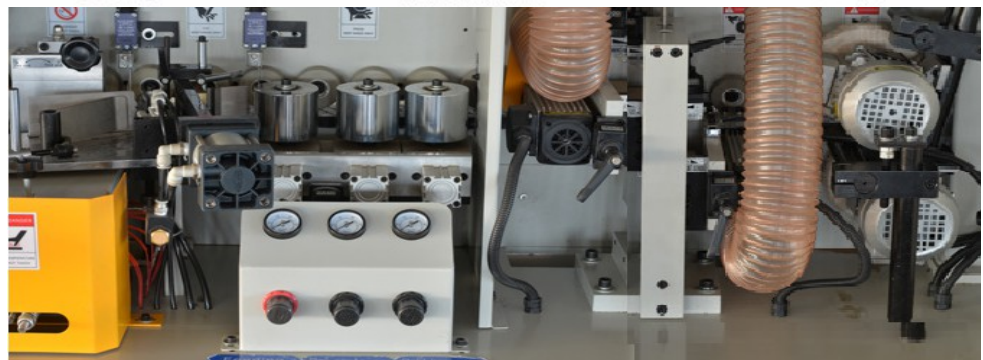
Buffing

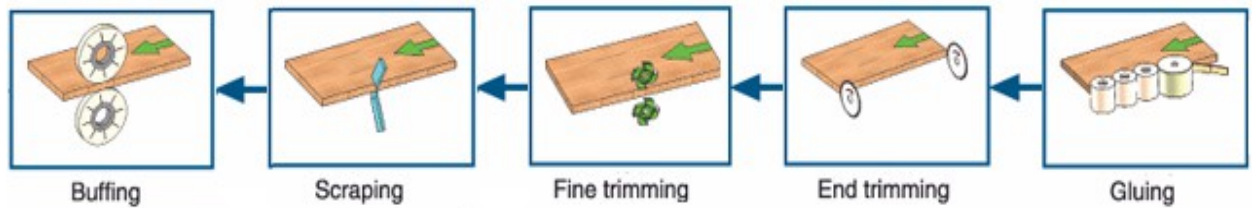


Fine trimming

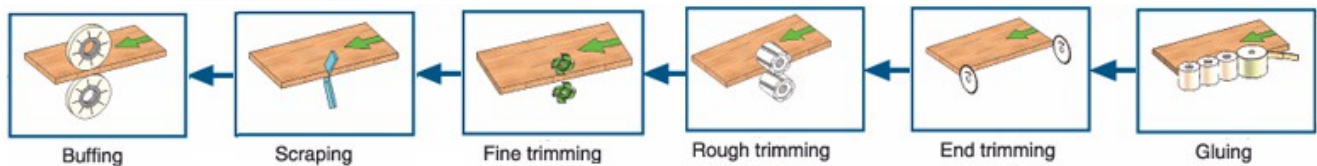


Gluing

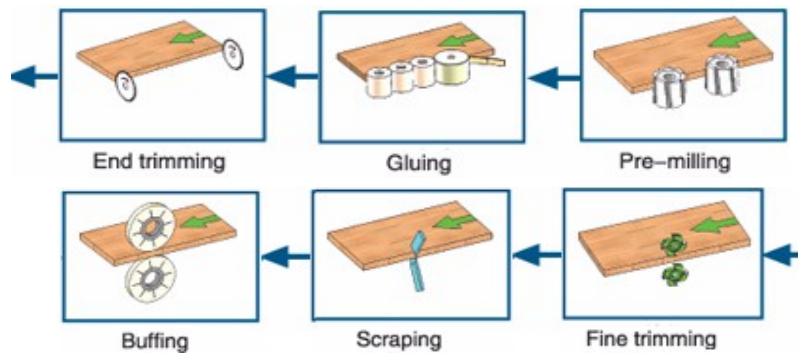




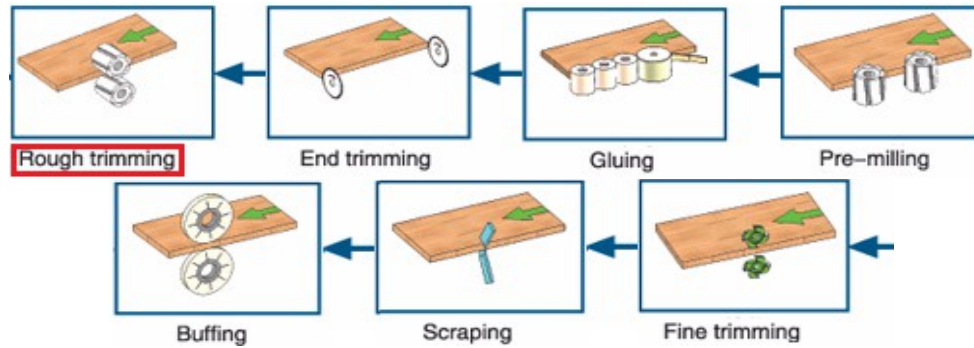
EB-M5 Auto Edge Bander \$14,990.00



EB-M6 Auto Edge Bander \$17,990.00



EB-M6PM Pre-Mill Auto Edge Bander \$18,990.00



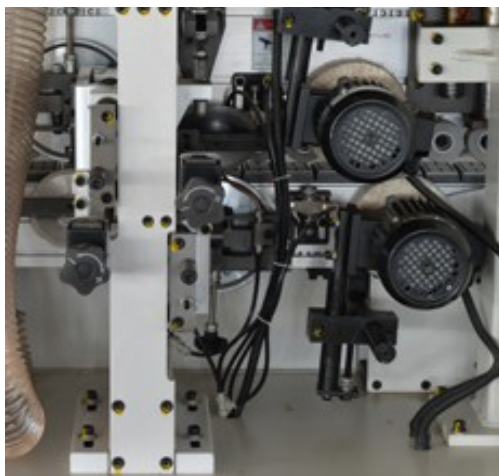
EB-M7PM Pre-Mill Auto Edge Bander \$20,890.00



Heating Glue Applicator & Pressing Station



End and Top / Bottom Trimming Station



Scraping & Buffering Station



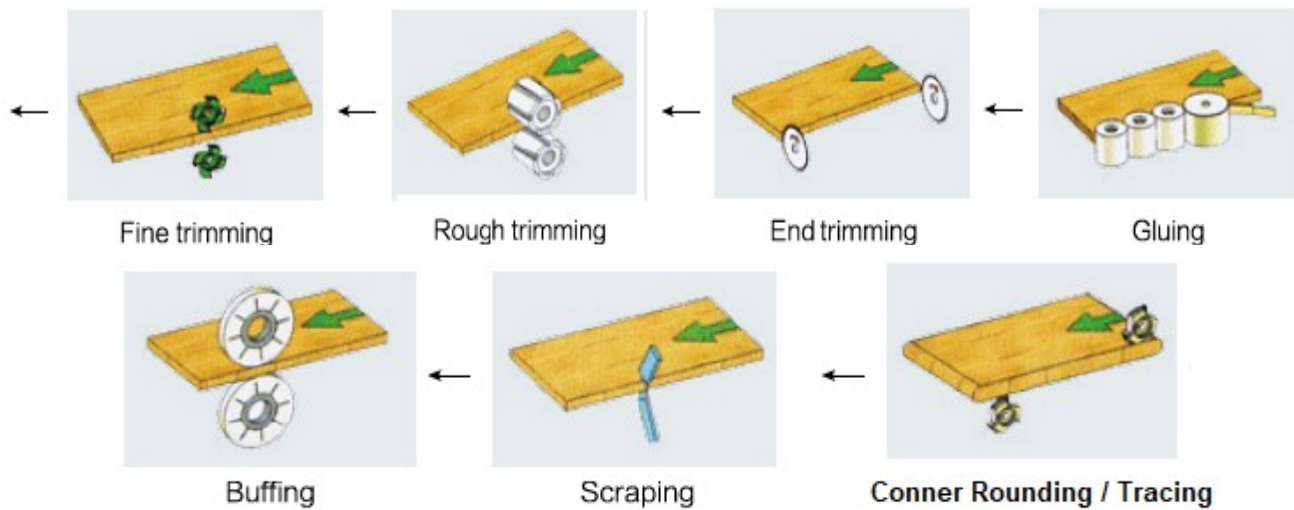
Pre-Mill Station



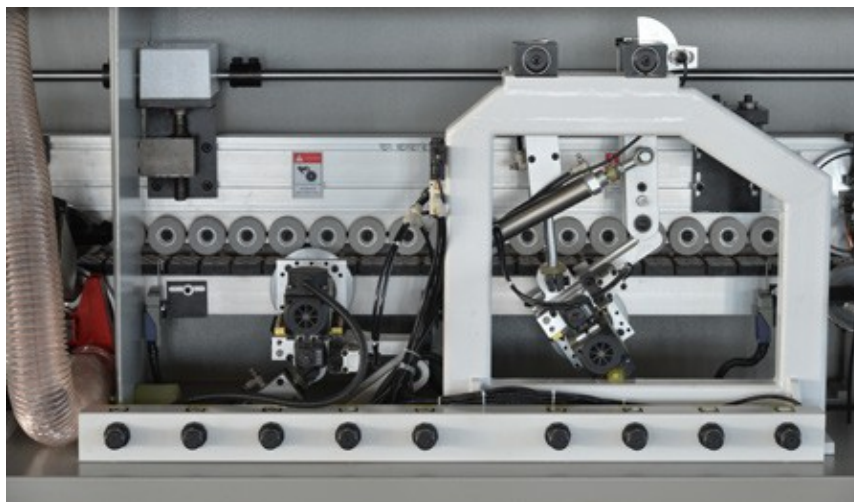
HMI Touch Operation Screen

- Automatic feed station for: Pre-Mill, Gluing, Pneumatic Guillotine, Double End Trimming, Top & Bottom Fine Edge trimming, Edge Polishing **(BY THE MODEL Number)**,
- The feed of edging material by “strip” or coil is automatic and synchronous with panel feed.
- Sound / Safety covers for all work units with all required dust extraction outlets.
- Heavy, robust construction to eliminate vibration and ensures accuracy and stability.
- Pressure beam with staggered rubber rollers for optimum guidance of workpiece.
- Chain track with precision ground round guides to ensure precise linear tracking of the workpiece and rubber pads to eliminate “marring.”
- Pressure beam mounted on heavy cast columns with mechanical digital readout thickness adjustment.
- Outtrigger support for wider workpieces.
- Side Pressure Unit: Side pressure with one driven and two idle rollers with independent adjustment for straight edge banding only.
- Gluing Unit: Hot melted glue unit with synchronously driven glue roller for application of hot melted glue to the vertical edge of the workpiece prior to the application of edge banding.
- End Cutting Unit: Pneumatic guillotine application for cutting end of band material.
- Double End Trimming Unit: Application for fine trimming front & rear edge by saw blade with two independent high frequency, inverter driven motors.
- Edge Fine Trimming Unit: This top and bottom edge fine trimming unit is completed by cutterhead with two independent high frequency, inverter driven motors to round the corners and edges automatically.
- Polishing Unit: Apply the finest finish surfacing process on top and bottom edge.

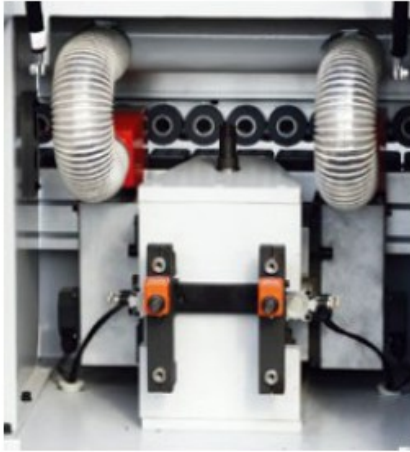
SPECIFICATIONS:	EB-M4U	EB-M5	EB-M6	EB-M6PM	EB-M7PM	EB-M8PMCR
Edging PVC Band Thickness	0.4 ~ 3 mm	0.4 ~ 3 mm	0.4 ~ 3 mm	0.4 ~ 3 mm	0.4 ~ 3 mm	0.4 ~ 3 mm
Work-piece Thickness	10 ~ 60 mm	10 ~ 60 mm	10 ~ 60 mm	10 ~ 50 mm	10 ~ 50 mm	10 ~ 60 mm
Work-piece Min. Length	6.3"	6.3"	6.3"	6.3"	6.3"	6.3"
Work-piece Min. Width	5.5"	2.5"	2"	2.5"	2.5"	3.5"
Gluing Roller Motor	0.75 KW	0.75 KW	0.75 KW	0.75 KW	0.75 KW	0.75 KW
Heating Glue Tank Power	2.3 KW	2.3 KW	2.3 KW	2.3 KW	2.3 KW	2.3 KW
Pre-Mill Motor	~	~	~	2.25 KW x 2	2.25 KW x 2	2.25 KW x 2
Pre-Mill Cutter Speed	~	~	~	12000 RPM	12000 RPM	12000 RPM
End Trimming Motor	0.7 KW x 1	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2
End Trimming Speed	12000 RPM	12000 RPM	12000 RPM	12000 RPM	12000 RPM	12000 RPM
Rough Edge Trimming Motor	~	~	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2
Rough Edge Trimming Speed	~	~	12000 RPM	12000 RPM	12000 RPM	12000 RPM
Fine Edge Trimming Motor	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2	0.7 KW x 2
Fine Edge Trimming Speed	12000 RPM	12000 RPM	12000 RPM	12000 RPM	12000 RPM	12000 RPM
Scraping Heads	~	2 Sets	2 Sets	2 Sets	2 Sets	2 Sets
Polish Motor	0.18 KW x 2	0.18 KW x 2	0.18 KW x 2	0.18 KW x 2	0.18 KW x 2	0.18 KW x 2
Polish Wheel Speed	1400 RPM	1400 RPM	1400 RPM	1400 RPM	1400 RPM	1400 RPM
Feed Speed	43 FPM	43 / 60 FPM	0 ~ 60 FPM	43 / 60 FPM	43 / 60 FPM	43 / 60 FPM
Feed Motor	1.5 KW	1.5 KW	1.5 KW	1.5 KW	1.5 KW	1.5 KW
Total Power	7.1 KW	7 KW	7.5 KW	11 KW	12.2 KW	13 KW
Machine Net Weight	1400 LBS	2060 LBS	2410 LBS	2630 LBS	2830 LBS	3380 LBS



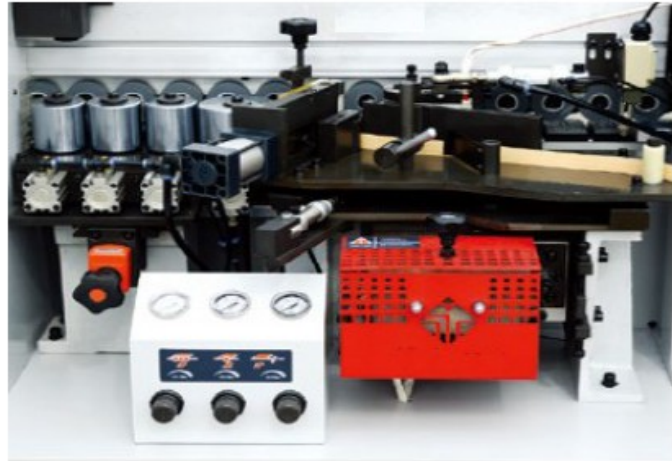
EB-M8PMCR Pre-Mill & Conner Rounding Auto Edge Bander \$26,990.00



Conner Rounding /Tracing Station



PM (Double Pre-Mill Heads)



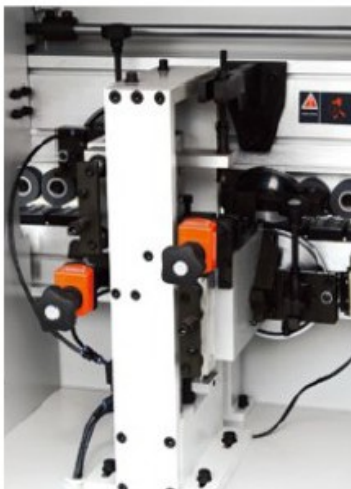
Hot Glue Tank Unit



Front & Back End Trim Unit



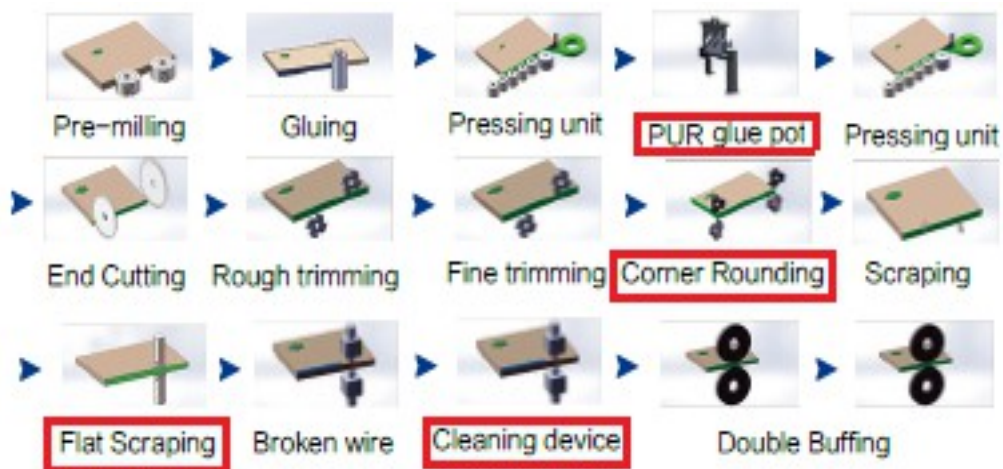
Rough - Fine Top & Bottom Trim Unit



Scraping Unit



Buffing Unit



EB-M12PC-PUR PUR Glue with Pre-Mill & Conner Rounding, Super Auto Edge Bander \$58,990.00



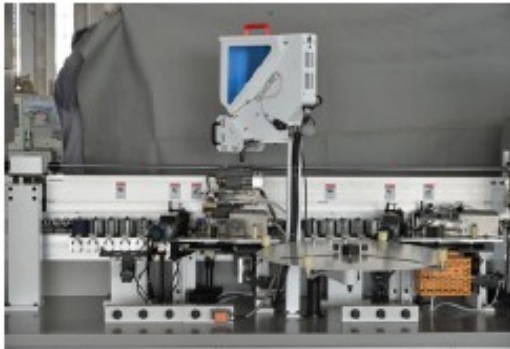
EB-M13PC-PUR PUR Glue x 2 with Pre-Mill & Conner Rounding, Super Auto Edge Bander \$69,990.00



Computer operated large screen



Diamond pre-milling cutter



PUR Glue Pot



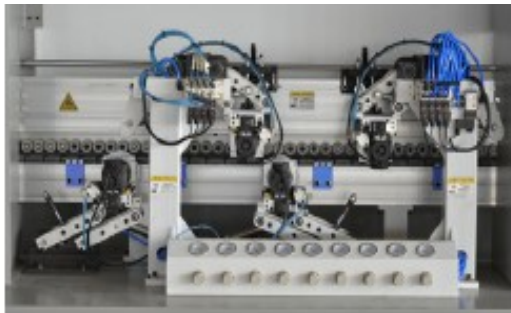
6-Pressure rollers unit



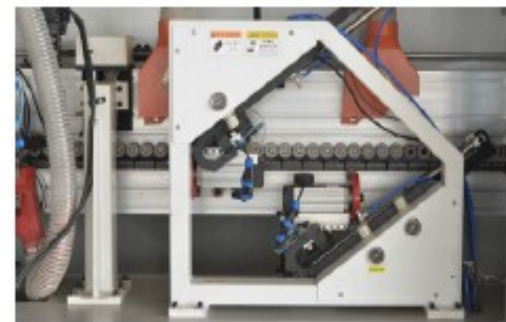
Heating lamp



Adjustment of precision digital code



High-speed Corner Trimming



Double Rail End cutting

The price is F.O.B. Los Angeles Ca. USA. Tooling, rigging, freight & sales taxes are not included.
 Full payment with order or 50% deposit with confirmed order, 50% before shipping.
 If there are any questions, please feel free to call us at 1-(626) 968-6330 or email us at info@castalymachine.com
 (Price may vary, please check our website at www.lobomachine.com for the current price list)